	Standard/Default	1. Turn on machine 2. Input a,b,d value 3. Start spin, after spin stop	Clip on weights on both sides of rim edge
	ALU1	1. Turn on machine 2. Input a,b,d value 3. Press ALU button, indicator lit up 4. Start spin, after spin stop	Add adhesive weights on the rim shoulder both sides
	ALU2	1. Turn on machine 2. Input a,b,d value 3. Press ALU button, indicator lit up 4. Start spin, after spin stop	Clip on weight on inside rim edge, add adhesive weight on outside rim shoulder
	ALU3	1. Turn on machine 2. Input a,b,d value 3. Press ALU button, indicator lit up 4. Start spin, after spin stop	Add adhesive weights on the rim shoulder both sides
	ALU4	1. Turn on machine **2.** Input a,b,d value **3.** Press ALU button, indicator lit up **4.** Start spin, after spin stop	Clip on weight on inside rim edge, add adhesive weight on outside rim shoulder
	ALU5	1. Turn on machine 2. Input a,b,d value 3. Press ALU button, indicator lit up 4. Start spin, after spin stop	Add adhesive weight on inside rim shoulder, clip on weight on outside rim edge
	ALUS	1. Turn on machine 2. Press ALU button, indicator lit up 3. Input aI,aE,d value 4. Start spin, after spin stop	Add adhesive weights on the two positions gauge head touch
	Static mode, for motorcycle wheels	1. Turn on machine 2. Input a,b,d value 3. Press ALU button 4. Start spin, after spin stop	Add adhesive weight